

# Functional Design



## Crystal Glazes



## Crafted Patterns

### Artwork

All our products are 100% Made in America with American made/mined materials. We do not import any material such as bisque, glazes or clay.

Our work is in constant flux as new materials are developed. We cannot create an exact duplicate of any product. However, we may be able to develop a product similar to the original. If you are looking for a specific item, contact us for more information.

Our products are developed with non-toxic glazes and/or coatings. While lead-based glazes and paints are not legal within the United States, many imported products still use them because those countries are not constrained by our laws and concerns for safety.

Due to the multifarious glazing process, each product is unique with respect to color patterns, shades, surface textures and surface reflection. There may be minor surface defects due to the development process. These contribute to the unique qualities of individual artwork.

While our products are made with non-toxic materials, some products with textured surfaces may not be suitable for use with food. These surfaces may be hard to clean.

Frank H. Keis, aka Mr. K, is an entrepreneur, educator, business leader and coach with a strong background in business, technology and education.

### Education

Master of Science  
Education / Curriculum and  
Instructional Technology  
Iowa State University

Bachelor of Arts  
Secondary Mathematics  
University of Northern Iowa

Associate of Liberal Arts  
Engineering Studies  
Clinton Community College



Mr. K studied the art of glaze and the many aspects of style, design, textures, fluid patterns, and the influence of heat and time under the guise of a Native American Shaman in Northern Iowa.

[Info@BlueEarthArtwork.net](mailto:Info@BlueEarthArtwork.net)

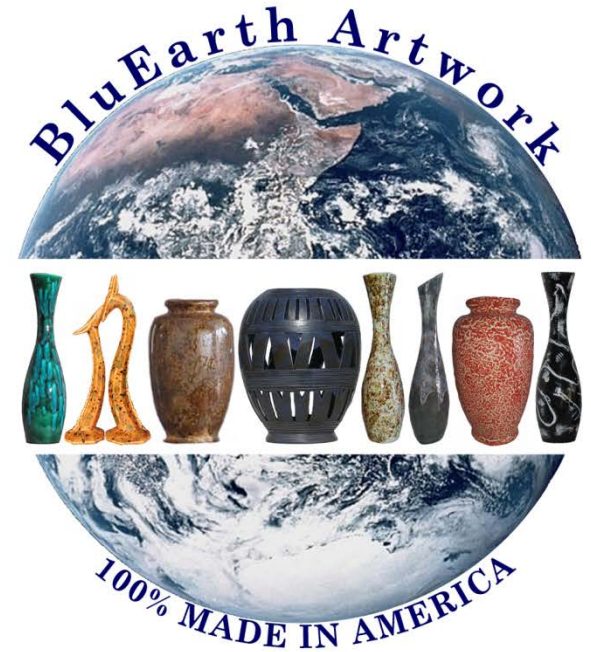
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### Pottery

### Sculpting

### Ceramic Art

### Clay Building

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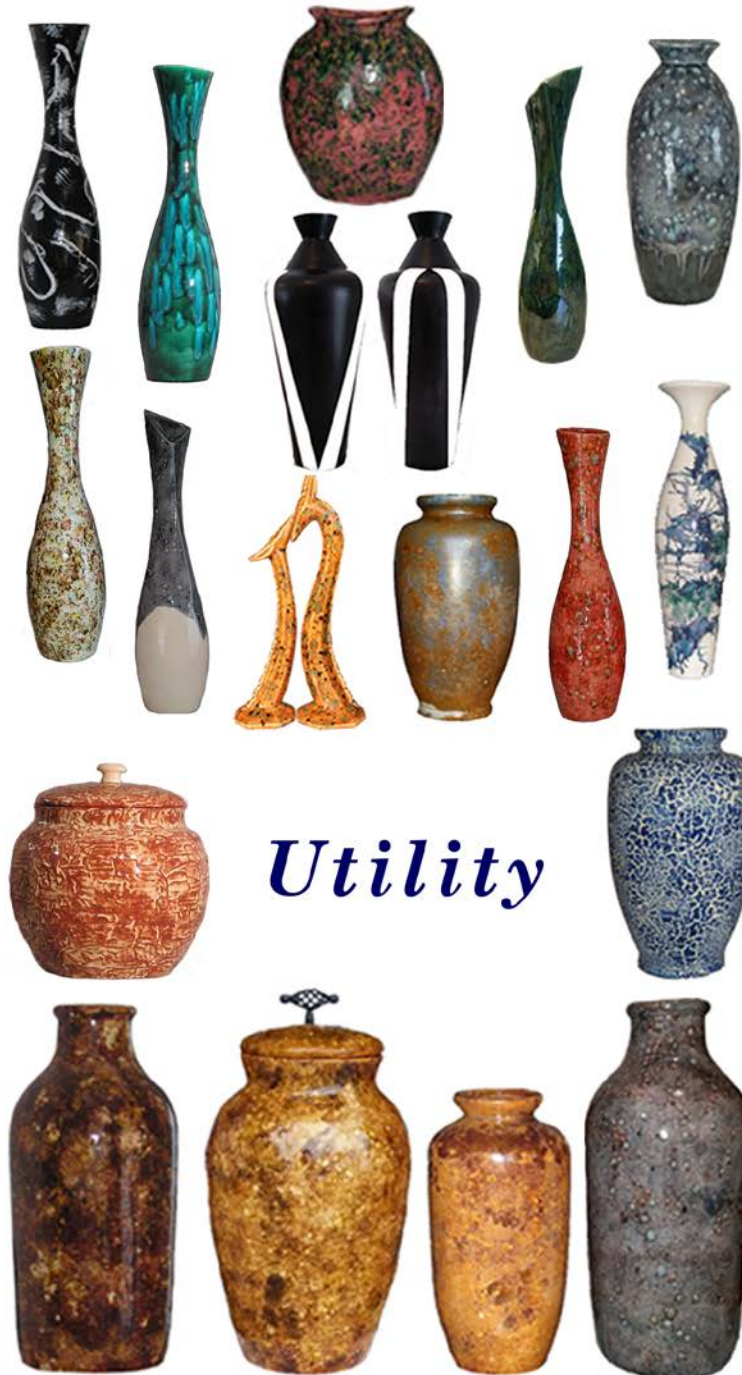
## *Office Decor*



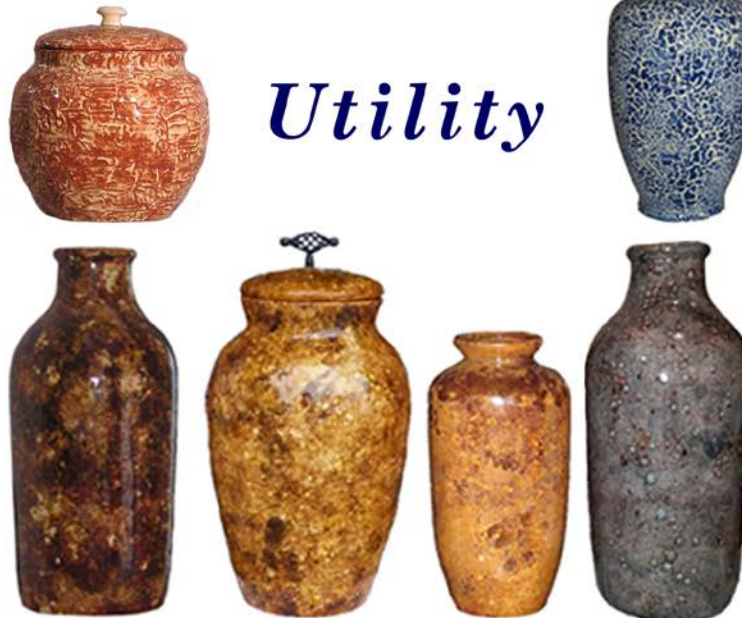
## *Silk Screen*



## *Elegant Design*



## *Utility*



## *Whimsical*

